



LNP™ THERMOCOMP™ Compound WF008

Americas: COMMERCIAL

Also known as: LNP™ THERMOCOMP™ Compound WF-1008

Product reorder name: WF008

LNP THERMOCOMP WF008 is a compound based on PBT resin containing 40% Glass Fiber.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	1300	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	2.4	%	ASTM D 638
Tensile Modulus, 50 mm/min	127800	kgf/cm ²	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	1930	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	121100	kgf/cm ²	ASTM D 790
Tensile Stress, break, 5 mm/min	134	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2	%	ISO 527
Tensile Modulus, 1 mm/min	13420	MPa	ISO 527
Flexural Modulus, 2 mm/min	11810	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	63	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	9	cm-kgf/cm	ASTM D 256
Multiaxial Impact	20	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	143	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	38	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	9	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	208	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	222	°C	ASTM D 648
CTE, -30°C to 30°C, flow	3.22E+01	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	7.29E+01	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	215	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	220	°C	ISO 75/Af



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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
PHYSICAL			
Density	1.64	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.05	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.3 - 0.6	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	1 - 4	%	ASTM D 955
Density	1.64	g/cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.05	%	ISO 62



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.05	%
Melt Temperature	240 - 265	°C
Front - Zone 3 Temperature	260 - 270	°C
Middle - Zone 2 Temperature	245 - 255	°C
Rear - Zone 1 Temperature	220 - 230	°C
Mold Temperature	80 - 100	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm